



Material - ASTM B271 High-Lead Tin Bronze UNS C93600

Standard Specification for Copper-Base Alloy Centrifugal Castings

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B271 Copper-Base Alloy Centrifugal Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Rod, Bar, Tube and Shapes

Chemical Composition			Heat Treatment	
Tin	Sn %	6.000 - 8.000	As-Cast	
Lead	Pb %	11.000 - 13.000		
Zinc	Zn %	1.000 max.		
Iron	Fe %	0.200 max.		
Ni + Co	Ni% + Co%	1.000 max.		
Aluminium	Al %	0.005 max.		
Silicon	Si %	0.005 max.		
Antimony	Sb %	0.550 max.		
Sulphur	S %	0.080 max.		
Phosphorus	P %	0.150 max.		
Copper	Cu %	79.000 - 83.000	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	193 min.
-	-	-	Yield Strength in Mpa	83 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B30 C93600	ASTM	USA	Ingot and Casting
B66 C93600	ASTM	USA	Casting
B271 C93600	ASTM	USA	Casting
B505 C93600	ASTM	USA	Casting
CACIn406	KS	Korea	Ingot and Casting
SB-271 C93600	ASME	USA	Casting
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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